(M) MORRIS RAZR RAZR DRILL TRAINING **Module 6 : Shimming Gauge Wheels**

PROCEDURE

 Start by removing the ½" lock nut and remove the gauge wheel.





PROCEDURE

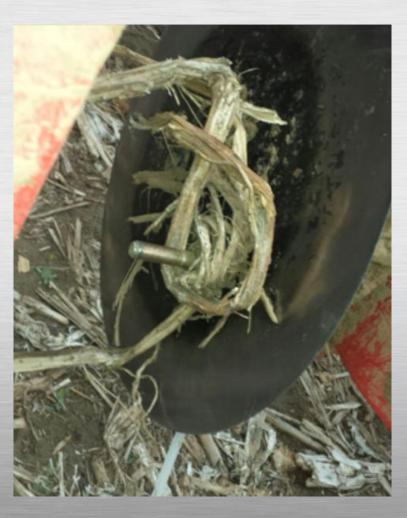
2. Add or remove shims as needed. When complete, the gauge wheel and disc blade should turn freely with one another, but with a little resistance.





PROCEDURE

Having it too loose will allow trash to build up behind the gauge wheel and stop the wheel disc from turning.





PROCEDURE

Having it too tight will cause the wiping edge of the gauge wheel to prematurely start to crack and break away.

